

ready to perform to your application

Developed for outstanding performance and genuine value for money, the award winning range of Mitsubishi forklift trucks and warehouse equipment is built to a higher specification to maximize productivity and ensure utter reliability... whatever the application.

It's what you'd expect from one of the world's largest corporations whose companies are at the leading edge of technologies where performance, quality and dependability can never be compromised.

It means that, from a single safe source, we can meet 98% of all handling requirements, supplied to you via range of competitive finance options including outright purchase, rental or leasing.

So your local dealer can advise you on precisely the right product for your application... and your budget.

Moreover, because we understand how much you depend on your Mitsubishi forklift truck, we deliver the highest levels of customer support.

You can find your nearest dealer at
www.mitforklift.com.sg

Mitsubishi Forklift Trucks has won **four separate Fork Lift Truck Association Annual Awards for Excellence covering the areas of **Ergonomics**, the **Environment** and **Innovation***



www.mitforklift.com.sg

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Note: Performance specifications may vary depending on standard manufacturing tolerances, vehicle condition, types of tyres, floor or surface conditions, applications or operating environment. Trucks may be shown with non-standard options. Specific performance requirements and locally available configurations should be discussed with your distributor of Mitsubishi forklift trucks dealer. Mitsubishi Forklift Trucks follows a policy of continual product improvement. For this reason, some materials, options and specifications could change without notice.

SENSIA Reach Trucks and Multi-Way Reach Trucks

1.4 – 2.5 tonnes



Ready to Perform
To Your Applications



SENSIA

CREATING DISTINCTION

Mitsubishi designed **SENSIA** – a high performance truck (capable of reaching up to 13m rack height) possess the required aspect to help operator to stop thinking about the controls, and focus on the job in hand.

SENSIA, our industry-leading fingertip controls take another leap forward: responding naturally to the pressure of your touch. Progressive steering feels perfect at every speed, while acceleration, mast and cornering are familiar and smooth. It's simply instinctive.

Yes, the truck's state-of-the-art AC drive motor and hydraulics deliver impressive speed and lifting power in a compact, stable body. Yes, **SENSIA** has Mitsubishi's legendary build quality. And yes, this is our best mast yet.

But at Mitsubishi, we know a reach truck is only as productive as its driver. So we also built a spacious, easy-access cabin that's free from distractions, ensured great all round visibility, and created a choice of custom drive modes to suit the operator's task, experience and skill.



*Picture is for illustration purpose only. Contact your dealership for more information.

IMPEL ERGONOMICS



SPACIOUS CABIN

Inside the wide open, easy-access cabin, everything is carefully designed to help the driver stay comfortable, focused and efficient – even during the longest shifts. Pedals are shaped, positioned and angled to minimise ankle stress, **while flexible, three-dimensional adjustment for the ergonomic armrest and full suspension seat** gives operators full control over their own driving position. No annoyances. No aches. Just pure productivity.



VIVID DIGITAL DISPLAY

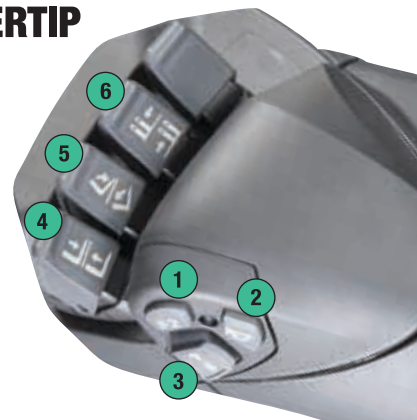
SENSIA lets managers match the truck's drive settings to the driver and task. **PRO mode** maximise performance in the hands of an expert; **ECO mode** makes things simpler for inexperienced or part-time operators, while also prolonging battery life for a longer shift.

The **full-colour driver display** is visible from all angles, even in direct sunlight, and gives drivers simple, intuitive access to guidance, settings, warnings and alarms –reinforcing good practice, even at the busiest times. It all adds up to efficient, mistake-free handling.



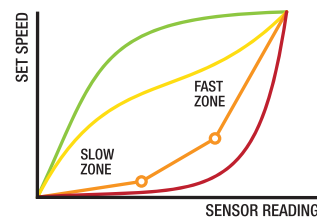
FUTURISTIC FINGERTIP CONTROL

1. F2 Functional Button for additional information
2. Horn
3. Directional Drive Selector
4. Lift Level
5. Tilt Lever
6. Side-Shifter Lever



SENSITIVE DRIVE SYSTEM

Sensitive Drive System (SDS), popular with drivers for its intuitive 'feel', SDS senses whether the truck is being operated assertively or cautiously –and then delivers a smoothly modulated performance for that specific situation.



- Fast response to full speed
- Medium speed response profile
- Slow speed response profile
- Typical controller curve

MORE POWER MORE STORAGE

With powerful, AC motors, class-leading hydraulics and revolutionary mast design, **SENSiA** has the strength to lift bigger loads, to higher heights, than most other trucks of its size.

Or, to put it another way, you can have a smaller truck than you thought.

That means aisles can be smaller, operating spaces tighter, and you can make the best use of the precious space you have available.

Of course, if that's not going to slow your operators down, you also need a truck that's nimble, and easy to manoeuvre with absolute precision. Oh, and great all round visibility is a must, to give the clearest possible view of the truck, the load and the space available.

That's why **SENSiA** has **unlimited, 360-degree electric steering**, with a firm, progressive feel... and exceptional visibility through the revolutionary **Visionmast**, clear-view fork carriage and overhead guard and the open, uncluttered cabin. At any time, the operator knows exactly what's going on. And the mast design doesn't just give great visibility. It's the strongest and most stable we've ever made – with a choice of sway control systems for fast, accurate work at height... **and the confidence to deliver.**



There's no waiting for mast sway, either. You've a choice of Passive Sway Control and our award-winning Active Sway Control option, to get the load where it needs to be – quickly, and in one piece.





SENSiA cold store cabin total comfort and control at -35°C

Working in the sub-zero world of a cold store demands the very highest standards of visibility, reliability and comfort.

SENSiA Cold Store models have been designed to work productively and reliably – even in temperatures as low as -35° C.

From its cold-resistant cabling and waterproofed electrics to thermostatically controlled heaters for critical components and optimised hydraulics, SENSiA delivers – even in the harshest environments.

Spacious by design, SENSiA's controls are within easy reach reducing the risk of fatigue. Offering 360-degree visibility, our rugged steel-frame cabins feature a hi-vis crash-proof roof for an excellent upward view while protecting the operator against falling debris. Our well-insulated cold store cabins, available on all standard-sized SENSiA models, do much more than keep operators warm very efficiently.

- Energy-efficient cabin is well insulated and features 1700 W heater, for operator comfort throughout long shifts.
- Heated windows protect against frost, misting and condensation for excellent visibility and safe, productive performance.
- Rugged steel collision guard reinforces protection to bodywork and door for optimal safety.
- Spacious cabin keeps controls within easy reach for maximum productivity.
- Two-way intercom (option) enables communication with the driver, without opening the cabin door.

More reliability too...



SENSiA literally has performance to spare. Chances are, you won't find yourself pushing the truck to the limit – in speed or lifting capacity –any time soon.

And that's just one way that SENSiA minimises downtime and service costs. **Temperature-controlled drive** and lift motors prevent overheating damage. **Regenerative braking** reduces brake wear. CAN bus electrics reduce wiring, and make the truck fast and easy to fix. **Clever battery compartment design** makes changing, charging and maintenance quick, simple and safe. Quite simply, SENSiA works harder, for more of the time.



Pedestrian warning system



Super-clear heated windows

YOUR ULTIMATE BUSINESS SOLUTION



Clear, informative display



Low non-slip step



Tilting battery cover



Ergonomic hand bars

Mitsubishi reach truck is specially engineered to take any operator's performance to the next level.

With class-leading travel speeds of up to 14 km/h, SENSiA reach trucks are easily tailored to your needs with a choice of two performance modes.

- Experienced drivers will fully exploit the higher performance capability of the Professional (PRO) mode.
- New or inexperienced warehouse staff will respond to the Ecologic (ECO) mode which has been configured to work naturally and economically in any environment.

*For more specific needs, the truck's settings can be customised by a service engineer.

SENSiA drives productivity higher through its futuristic fingertip control system – the most sensitive and accurate in the world. With its progressive, modulated fingertip response curves, it delivers a 'feel' and an accuracy that put drivers in total control. Together with the ergonomic armrest, SENSiA ensures operators stay focused, safe and productive – even through the longest shifts.

- **Revolutionary Visionmast** offers unrivalled forward vision and superb lifting ability.
- **Powerful AC drive motor** provides high torque, even at fast speeds, for rapid acceleration and smooth, quiet, controlled, efficient operation – and lowers service costs.
- **High energy drive motors** and hydraulic systems deliver exceptional shift length between charges or changes.
- **Choice of two driving modes (ECO and PRO)** tailors the truck's performance profile to your precise needs.
- **PRO mode** with high performance settings gives experienced operators complete control of the truck's efficiency and performance.

options include

- Extra hydraulic valve and hoses to fork carriage
- Telescopic forks
- Lifting height indicator and pre-height selector
- Camera with monitor
- Side shift and tilt centering
- Quick battery locking system, foot operated

capacities

| | | | |
|------------------|-------------------|------------------|-------------------|
| RB14N2S 1.4 t | RB14N2HS 1.4 t | RB16N2S 1.6 t | RB16N2HS 1.6 t |
| RB16N2 1.6 t | RB16N2H 1.6 t | RB16N2C 1.6 t | RB16N2HC 1.6 t |
| RB20N2H 2.0 t | RB20N2X 2.0 t | RB25N2X 2.5 t | |



Folding steering wheel console



Ergonomic armrest controls



Comfortable pedal layout



Easy-access cabin

- **ECO driving mode** encourages natural, efficient operations – reducing fuel costs.
- **Unlimited 360-degree electric steering** gives precise control with minimal effort.
- **High efficiency regenerative braking** means effective control and reduced brake wear.
- **Sensitive Drive System (SDS)** offers precise control of mast and truck behaviours for accurate, smooth and stable performance.
- **Passive Sway Control (PSC)** significantly reduces the risk of sway to safeguard lives and loads.
- **Award-winning Active Sway Control (ASC)** available as an option offers further protection, reducing delays caused by mast sway, and ensures accurate, smooth and stable performance.
- **Maintenance interval calculator** encourages correct servicing, for optimum component life and minimum downtime.
- **Temperature control** in drive and lift motors and controllers – prevents damage from overheating.
- **Battery rollers** make changes quick, easy and safe.
- **Spacious and comfortable cabin, clear view and fast, accurate fork positioning** increases productivity and reduces risks of driver fatigue – even on the longest shifts.
- **Easy-access cabin** with ergonomic hand bars and low non-slip step provides safe and effortless entry.
- **Folding steering wheel console** with adjustment for column length and angle, lifts up for easy access and ensures optimum position for each driver.
- **Full-suspension, fully adjustable seat** keeps driver safe, comfortable and alert through the longest shifts. (Luxury seat with lumbar support, electrical height adjustment and air or mechanical suspension is available as option.)
- **Ergonomic armrest** matches driver's natural operating position and is fully adjustable – reducing fatigue.

- **Patented fingertip control system with modulated response curves** is optimised for natural movement – for precise, effortless control.
- **Intuitive joystick** for accurate control with the palm, is available as an option with fourway hydraulic valve systems.
- **Easy-to-understand display communicates key information to driver** including guidance, warnings and alarms – encouraging good practice.
- **Highlift mast**, up to 13m rack height
- **Telescopic forks options**, for deep racking application.
- Cold store modification package
- Hot environment modification
- Cold store cabin



Specifications

| Characteristics | | | | | | | | | | | | | | |
|-----------------|--|----------------|--------------------|-----------------|--------------------|--|-----------------|--------------------|-----------------|-----------------|-----------------|--------------------|--------------------|--------------------|
| 1.1 | Manufacturer | | Mitsubishi | Mitsubishi | Mitsubishi | | Mitsubishi | Mitsubishi | Mitsubishi | Mitsubishi | Mitsubishi | Mitsubishi | Mitsubishi | |
| 1.2 | Manufacturer's model designation | | RB14N2S | RB14N2HS | RB16N2S | | RB16N2HS | RB16N2 | RB16N2H | RB16N2C | RB16N2HC | RB20N2H | RB20N2X | RB25N2X |
| 1.3 | Power source: (battery, diesel, LP gas, petrol) | | Battery | Battery | Battery | | Battery | Battery | Battery | Battery | Battery | Battery | Battery | |
| 1.4 | Operator type: pedestrian, (operator)-standing, -seated | | Seated | Seated | Seated | | Seated | Seated | Seated | Seated | Seated | Seated | Seated | |
| 1.5 | Load capacity | Q (kg) | 1400 | 1400 | 1600 | | 1600 | 1600 | 1600 | 1600 | 1600 | 2000 | 2000 | 2500 |
| 1.6 | Load center distance | c (mm) | 600 | 600 | 600 | | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 |
| 1.8 | Load wheel axle to fork face (forks lowered) | x (mm) | 281 | 199 | 281 | | 199 | 331 | 249 | 327 | 228 | 399 | 389 | 389 |
| 1.9 | Wheelbase | y (mm) | 1300 | 1300 | 1300 | | 1300 | 1350 | 1350 | 1400 | 1400 | 1500 | 1500 | 1500 |
| Weight | | | | | | | | | | | | | | |
| 2.1 | Truck weight with load, with maximum battery weight | (kg) | 4970 | 5697 | 5191 | | 5897 | 5445 | 6171 | 5109 | 5639 | 6570 | 7065 | 7156 |
| 2.3 | Axle loadings without load & with maximum battery weight, drive / load side | (kg) | 2041/1529 | 2318/1979 | 2041/1550 | | 2318/1979 | 2114/1731 | 2389/2182 | 1958/1551 | 2114 / 1925 | 2435/2135 | 2620/2445 | 2466/2190 |
| 2.4 | Axle loading, mast forward, with nominal load, drive / load side | (kg) | 721/4249 | 814/4883 | 706/4486 | | 814/4883 | 735/4709 | 833/5338 | 628/4480 | 614 / 5024 | 910/5660 | 680/6385 | 675/6480 |
| 2.5 | Axle loading, mast retracted, with nominal load, drive / load side | (kg) | 1706/3264 | 1983/3714 | 1686/3506 | | 1983/3714 | 1745/3699 | 2020/4151 | 1602/3507 | 1759 / 3880 | 2020/4550 | 2090/4975 | 1947/5208 |
| Tyres | | | | | | | | | | | | | | |
| 3.1 | Tyres: PT=Power Thane, Vul=Vulkollan, drive / load side | | PT | Vul | PT | | Vul | PT | Vul | PT | Vul | Vul | Vul | Vul |
| 3.2 | Tyre dimensions, drive side | (mm) | Ø360*140 | Ø360*140 | Ø360*140 | | Ø360*140 | Ø360*140 | Ø360*140 | Ø360*140 | Ø360*140 | Ø360*140 | Ø360*140 | Ø360*140 |
| 3.3 | Tyre dimensions, load side | (mm) | Ø285 × 75 | Ø285 × 75 | Ø285 × 75 | | Ø285 × 75 | Ø285*130 | Ø285*130 | Ø285 × 75 | Ø285 × 75 | Ø285*130 | Ø285*130 | Ø285*130 |
| 3.5 | Number of wheels, load / drive side, (x=driven) | | 2 / 1x | 2 / 1x | 2 / 1x | | 2 / 1x | 2 / 1x | 2 / 1x | 2 / 1x | 2 / 1x | 2 / 1x | 2 / 1x | 2 / 1x |
| 3.7 | Track width (center of tyres), load side | b11 (mm) | 1195 | 1195 | 1195 | | 1195 | 1140 | 1140 | 1025 | 1025 | 1140 | 1310 | 1310 |
| Dimensions | | | | | | | | | | | | | | |
| 4.1 | Fork tilt, forwards / backwards | α/β (°) | 2 / 4 | 2 / 4 | 2 / 4 | | 2 / 4 | 2 / 4 | 2 / 4 | 2 / 4 | 2 / 4 | 2 / 4 | 2 / 4 | 2 / 4 |
| 4.2 | Height with mast lowered | h1 (mm) | see table | see table | see table | | see table | see table | see table | see table | see table | see table | see table | see table |
| 4.3 | Free lift | h2 (mm) | see table | see table | see table | | see table | see table | see table | see table | see table | see table | see table | see table |
| 4.4 | Lift height | h3 (mm) | see table | see table | see table | | see table | see table | see table | see table | see table | see table | see table | see table |
| 4.5 | Height, mast extended | h4 (mm) | see table | see table | see table | | see table | see table | see table | see table | see table | see table | see table | see table |
| 4.7 | Height to top of overhead guard | h6 (mm) | 2200 | 2200 | 2200 | | 2200 | 2200 | 2200 | 2200 | 2200 | 2200 | 2200 | 2200 |
| 4.8** | Seat- or stand height | h7 (mm) | 1030 | 1030 | 1030 | | 1030 | 1030 | 1030 | 1030 | 1030 | 1030 | 1030 | 1030 |
| 4.10 | Height of support legs | h8 (mm) | 360 | 360 | 360 | | 360 | 360 | 360 | 360 | 360 | 360 | 360 | 360 |
| 4.15 | Fork height, fully lowered | h13 (mm) | 85 | 85 | 85 | | 85 | 85 | 85 | 85 | 85 | 85 | 85 | 85 |
| 4.19 | Overall length | l1 (mm) | 2404 | 2486 | 2404 | | 2486 | 2404 | 2486 | 2458 | 2558 | 2486 | 2496 | 2496 |
| 4.20 | Length to fork face | l2 (mm) | 1254 | 1336 | 1254 | | 1336 | 1254 | 1336 | 1308 | 1408 | 1336 | 1346 | 1346 |
| 4.21 | Overall width | b1/b2 (mm) | 1270 | 1270 | 1270 | | 1270 | 1270 | 1270 | 1100 | 1100 | 1270 | 1440 | 1440 |
| 4.22 | Fork dimensions (thickness, width, length) | s / e / l (mm) | 40 / 100 / 1150 | 40 / 100 / 1150 | 40/100/1150 | | 40 / 100 / 1150 | 40 / 100 / 1150 | 40 / 100 / 1150 | 40 / 100 / 1150 | 40 / 100 / 1150 | 50 / 100 / 1150 | 50 / 100 / 1150 | 50 / 100 / 1150 |
| 4.23 | Fork carriage to DIN 15173 | | FEM 2A | FEM 2A | FEM 2A | | FEM 2A | FEM 2A | FEM 2A | FEM 2A | FEM 2A | FEM 2A | FEM 2A | FEM 2A |
| 4.24 | Fork carriage width | b3 (mm) | 720 | 720 | 720 | | 720 | 720 | 720 | 720 | 720 | 720 | 720 | 720 |
| 4.25 | Outside width over forks (minimum / maximum) | b5 (mm) | 315-710 | 315-710 | 315-710 | | 315-710 | 315-710 | 315-710 | 315-710 | 315-710 | 315-710 | 315-710 | 315-710 |
| 4.26 | Innerwidth of the support legs | b4 (mm) | 1070 | 1070 | 1070 | | 1070 | 900 | 900 | 900 | 900 | 900 | 1070 | 1070 |
| 4.28 | Mast reach | l4 (mm) | 463 | 381 | 463 | | 381 | 513 | 432 | 510 | 410 | 582 | 572 | 572 |
| 4.32 | Ground clearance at center of wheelbase, (forks lowered) | m2 (mm) | 75 | 75 | 75 | | 75 | 75 | 75 | 75 | 75 | 75 | 75 | 75 |
| 4.33/a | Working aisle width (Ast) with 1000 x1200 mm pallets, load crosswise | Ast (mm) | see table | see table | see table | | see table | see table | see table | see table | see table | see table | see table | see table |
| 4.34/a | Working aisle width (Ast) with 800 x1200 mm pallets, load lengthwise | Ast (mm) | see table | see table | see table | | see table | see table | see table | see table | see table | see table | see table | see table |
| 4.35 | Turning radius | Wa (mm) | 1541 | 1541 | 1541 | | 1541 | 1629 | 1629 | 1629 | 1735 | 1749 | 1749 | 1749 |
| 4.37 | Truck length including support legs | l7 (mm) | 1693 | 1693 | 1693 | | 1693 | 1793 | 1793 | 1793 | 1793 | 1893 | 1893 | 1893 |
| Performance | | | | | | | | | | | | | | |
| 5.1**** | Travel speed, with / without load | (km/h) | 12 / 12 | 12 / 12 | 12 / 12 | | 12 / 12 | 12 / 12 | 14 / 14 | 12 / 12 | 12 / 12 | 14 / 14 | 11 / 14 | 11 / 14 |
| 5.2 | Lifting speed, with / without load | (m/s) | 0.4 / 0.65 | 0.4 / 0.7 | 0.4 / 0.65 | | 0.4 / 0.7 | 0.4 / 0.65 | 0.4 / 0.7 | 0.4 / 0.65 | 0.4 / 0.7 | 0.4 / 0.7 | 0.4 / 0.7 | 0.3 / 0.7 |
| 5.3 | Lowering speed, with / without load | (m/s) | 0.55 / 0.5 | 0.55 / 0.5 | 0.55 / 0.5 | | 0.55 / 0.5 | 0.55 / 0.5 | 0.55 / 0.5 | 0.55 / 0.5 | 0.55 / 0.5 | 0.55 / 0.5 | 0.55 / 0.5 | 0.55 / 0.5 |
| 5.4 | Reach speed, with / without load | (m/s) | 0.2 / 0.2 | 0.2 / 0.2 | 0.2 / 0.2 | | 0.2 / 0.2 | 0.2 / 0.2 | 0.2 / 0.2 | 0.2 / 0.2 | 0.2 / 0.2 | 0.2 / 0.2 | 0.2 / 0.2 | 0.2 / 0.2 |
| 5.8 | Maximum gradeability, with / without load | (%) | 10 / 15 | 10 / 15 | 10 / 15 | | 10 / 15 | 10 / 15 | 10 / 15 | 10 / 15 | 10 / 15 | 10 / 15 | 10 / 15 | 10 / 15 |
| 5.9 | Acceleration time (10 metres) with / without load | (s) | 5.0 / 4.5 | 4.8 / 4.4 | 5.0 / 4.5 | | 4.8 / 4.4 | 5.0 / 4.5 | 4.8 / 4.6 | 5.0 / 4.5 | 4.8 / 4.8 | 4.8 / 4.4 | 5.2 / 4.4 | 5.2 / 4.4 |
| 5.10 | Service brake | | Electric | Electric | Electric | | Electric | Electric | Electric | Electric | Electric | Electric | Electric | Electric |
| Electric motors | | | | | | | | | | | | | | |
| 6.1 | Drive motor capacity (S2 60 min. short duty) | (kW) | 7.5 | 7.5 | 7.5 | | 7.5 | 7.5 | 7.5 | 7.5 | 7.5 | 7.5 | 7.5 | 7.5 |
| 6.2 | Lift motor output at S3 15% duty factor | (kW) | 10 | 14 | 10 | | 14 | 10 | 14 | 10 | 14 | 14 | 14 | 14 |
| 6.4 | Battery voltage/capacity at 5-hour discharge | (V/Ah) | 48 / 465, 620, 775 | 48 / 620, 775 | 48 / 465, 620, 775 | | 48 / 620, 775 | 48 / 465, 620, 775 | 48 / 620, 775 | 48 / 465, 620 | 48 / 620 | 48 / 620, 775, 930 | 48 / 620, 775, 930 | 48 / 620, 775, 930 |
| 6.5 | Battery weight | (kg) | 700, 900, 1100 | 900, 1100 | 700, 900, 1100 | | 900, 1100 | 700, 900, 1100 | 900, 1100 | 700, 900 | 900 | 900, 1100, 1300 | 900, 1100, 1300 | 900, 1100, 1300 |
| Miscellaneous | | | | | | | | | | | | | | |
| 8.1 | Type of drive control | | Stepless | Stepless | Stepless | | Stepless | Stepless | Stepless | Stepless | Stepless | Stepless | Stepless | Stepless |
| 10.7*** | Level of noise at the ear level of the driver according to EN 12 053:2001 and EN ISO 4871 in work LpAZ | (dB(A)) | 66 | 63 | 66 | | 63 | 66 | 63 | 66 | 63 | 63 | 63 | 63 |
| 10.7.1*** | Level of noise at the ear level of the driver according to EN 12 053:2001 and EN ISO 487, drive/lift/idle LpAZ | (dB(A)) | 58 / 73 / 50 | 61 / 69 / 48 | 58 / 73 / 50 | | 61 / 69 / 48 | 58 / 73 / 50 | 61 / 69 / 48 | 58 / 73 / 50 | 61 / 69 / 48 | 61 / 69 / 48 | 61 / 69 / 48 | 61 / 69 / 48 |
| **** | Body tremble according to EN 13 059:2002 | (m/s²) | 0.31 | 0.31 | 0.31 | | 0.31 | 0.31 | 0.31 | 0.31 | 0.31 | 0.31 | 0.31 | 0.31 |
| **** | Hand tremble according to EN 13 059:2002 | (m/s²) | < 2.5 | < 2.5 | < 2.5 | | < 2.5 | < 2.5 | < 2.5 | < 2.5 | < 2.5 | < 2.5 | < 2.5 | < 2.5 |

** Measured with standard seat

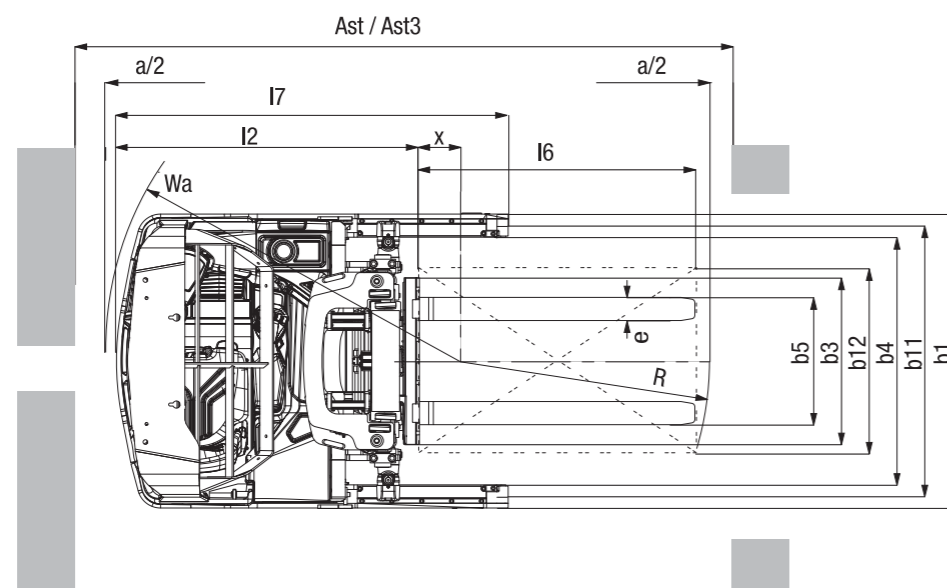
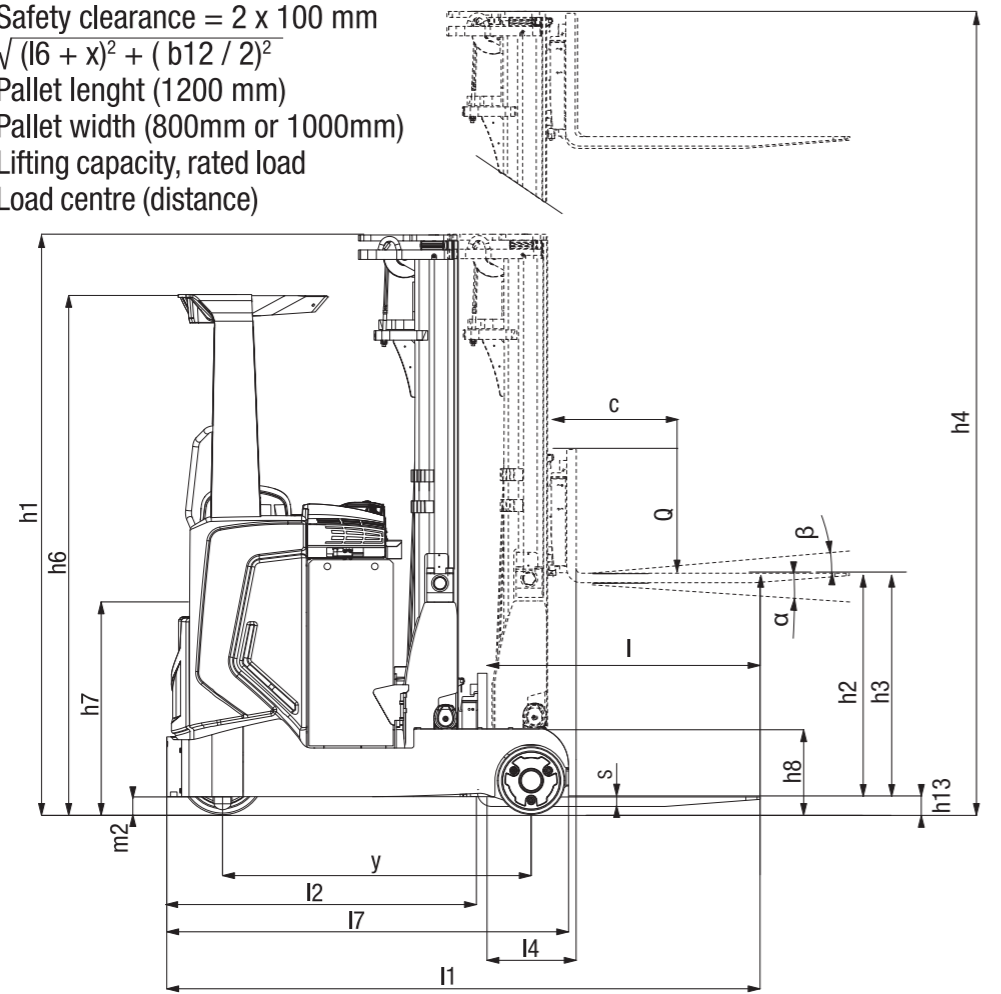
*** Inaccuracy of 4dB (A)

**** Body tremble measured with air suspended seat.

***** Max drive speed to fork direction 9 km / h

Continuing improvement may lead to changes in these specifications.

- Ast = Wa + R + a
- Ast = Working aisle width
- Wa = Turning radius
- a = Safety clearance = 2 x 100 mm
- R = $\sqrt{(l6 + x)^2 + (b12 / 2)^2}$
- l6 = Pallet length (1200 mm)
- b12 = Pallet width (800mm or 1000mm)
- Q = Lifting capacity, rated load
- c = Load centre (distance)



Mast Performance and Capacity

| RB14N2S, RB16N2S, RB16N2, RB16N2C | | | | |
|-----------------------------------|----------------|----------|----------------|------------------------|
| Mast Type | h3 + h13 mm | h1 mm | h2 + h13 mm | h4 ¹⁾ mm |
| Triplex | 4800 | 2210 | 1560 | 5630 |
| | 5400 | 2410 | 1760 | 6230 |
| | 5700 | 2510 | 1860 | 6530 |
| | 5900 | 2577 | 1927 | 6730 |
| | 6300 | 2710 | 2060 | 7130 |
| | 7000 | 2943 | 2293 | 7830 |
| | 7500 | 3110 | 2460 | 8330 |

| RB14N2HS, RB16N2HS, RB16N2HC | | | | |
|------------------------------|----------------|----------|----------------|------------------------|
| Mast Type | h3 + h13 mm | h1 mm | h2 + h13 mm | h4 ¹⁾ mm |
| Triplex | 8000 | 3297 | 2647 | 8830 |
| | 8500 | 3463 | 2813 | 9330 |
| | 9000 | 3785 | 3135 | 9830 |

| RB16N2H | | | | |
|-----------|----------------|----------|----------------|------------------------|
| Mast Type | h3 + h13 mm | h1 mm | h2 + h13 mm | h4 ¹⁾ mm |
| Triplex | 8000 | 3297 | 2647 | 8830 |
| | 8500 | 3463 | 2813 | 9330 |
| | 9000 | 3785 | 3135 | 9830 |
| | 9500 | 3952 | 3302 | 10330 |
| | 10000 | 4118 | 3468 | 10830 |
| | 10500 | 4285 | 3635 | 11330 |
| | 11000 | 4452 | 3802 | 11830 |
| | 11500 | 4618 | 3968 | 12330 |

| RB20N2H, RB25N2X | | | | |
|------------------|----------------|----------|----------------|------------------------|
| Mast Type | h3 + h13 mm | h1 mm | h2 + h13 mm | h4 ¹⁾ mm |
| Triplex | 4800 | 2230 | 1580 | 5630 |
| | 5400 | 2430 | 1780 | 6230 |
| | 5700 | 2530 | 1880 | 6530 |
| | 5900 | 2597 | 1947 | 6730 |
| | 6300 | 2730 | 2080 | 7130 |
| | 7000 | 2963 | 2313 | 7830 |
| | 7500 | 3130 | 2480 | 8330 |
| | 8000 | 3297 | 2647 | 8830 |
| | 8500 | 3463 | 2813 | 9330 |
| | 9000 | 3785 | 3135 | 9830 |
| | 9500 | 3952 | 3302 | 10330 |
| | 10000 | 4118 | 3468 | 10830 |
| | 10500 | 4285 | 3635 | 11330 |
| 11000 | 4452 | 3802 | 11830 | |
| 11500 | 4618 | 3968 | 12330 | |

| RB20N2X | | | | |
|-----------|----------------|----------|----------------|------------------------|
| Mast Type | h3 + h13 mm | h1 mm | h2 + h13 mm | h4 ¹⁾ mm |
| Triplex | 12000 | 4785 | 4135 | 12830 |
| | 12500 | 4952 | 4302 | 13330 |
| | 13000 | 5118 | 4468 | 13830 |

1) Including load backrest

- h1 = Lowered mast height
- h2 + h13 = Free lift
- h3 + h13 = Lifting height
- h4 = Raised mast height

| Model | Battery Capacity Ah | Battery Weight kg | 4.33 (1000x1200mm crosswise) | | 4.34 (800x1200mm lengthwise) | | L4 4,28 | L2 4,20 | L1 4,19 | x 1,8 |
|----------|------------------------|----------------------|------------------------------|------------|------------------------------|------------|------------|------------|------------|----------|
| | | | Ast mm | Ast3 mm | Ast mm | Ast3 mm | | | | |
| RB14N2S | 465 | 700 | 2684 | 2466 | 2750 | 2666 | 463 | 1254 | 2404 | 281 |
| | 620 | 900 | 2740 | 2538 | 2816 | 2738 | 391 | 1326 | 2476 | 209 |
| | 775 | 1100 | 2798 | 2610 | 2883 | 2810 | 319 | 1398 | 2548 | 137 |
| RB14N2HS | 620 | 900 | 2748 | 2548 | 2825 | 2748 | 382 | 1336 | 2486 | 199 |
| | 775 | 1100 | 2806 | 2620 | 2892 | 2820 | 310 | 1408 | 2558 | 127 |
| RB16N2S | 465 | 700 | 2684 | 2466 | 2750 | 2666 | 463 | 1254 | 2404 | 281 |
| | 620 | 900 | 2740 | 2538 | 2816 | 2738 | 391 | 1326 | 2476 | 209 |
| | 775 | 1100 | 2798 | 2610 | 2883 | 2810 | 319 | 1398 | 2548 | 137 |
| RB16N2HS | 620 | 900 | 2748 | 2548 | 2825 | 2748 | 382 | 1336 | 2486 | 199 |
| | 775 | 1100 | 2806 | 2620 | 2892 | 2820 | 310 | 1408 | 2558 | 127 |
| RB16N2C | 465 | 700 | 2730 | 2502 | 2789 | 2702 | 510 | 1308 | 2458 | 327 |
| RB16N2HC | 620 | 900 | 2799 | 2592 | 2872 | 2792 | 420 | 1398 | 2548 | 237 |
| RB16N2 | 465 | 700 | 2693 | 2463 | 2751 | 2663 | 513 | 1254 | 2404 | 331 |
| | 620 | 900 | 2748 | 2535 | 2817 | 2735 | 441 | 1326 | 2476 | 259 |
| | 775 | 1100 | 2804 | 2607 | 2883 | 2807 | 369 | 1398 | 2548 | 187 |
| RB16N2H | 620 | 900 | 2755 | 2545 | 2826 | 2745 | 432 | 1336 | 2486 | 249 |
| | 775 | 1100 | 2812 | 2617 | 2892 | 2817 | 360 | 1408 | 2558 | 177 |
| RB20N2H | 620 | 900 | 2784 | 2536 | 2830 | 2736 | 582 | 1336 | 2486 | 399 |
| | 775 | 1100 | 2837 | 2608 | 2895 | 2808 | 510 | 1408 | 2558 | 327 |
| | 930 | 1300 | 2892 | 2680 | 2961 | 2880 | 438 | 1480 | 2630 | 255 |
| RB20N2X | 620 | 900 | 2805 | 2560 | 2853 | 2760 | 572 | 1346 | 2496 | 389 |
| | 775 | 1100 | 2858 | 2632 | 2918 | 2832 | 500 | 1418 | 2568 | 317 |
| | 930 | 1300 | 2913 | 2704 | 2984 | 2904 | 428 | 1490 | 2640 | 245 |
| RB25N2X | 620 | 900 | 2805 | 2560 | 2853 | 2760 | 572 | 1346 | 2496 | 389 |
| | 775 | 1100 | 2858 | 2632 | 2918 | 2832 | 500 | 1418 | 2568 | 317 |
| | 930 | 1300 | 2913 | 2704 | 2984 | 2904 | 428 | 1490 | 2640 | 245 |

The wide load specialist... with narrow aisle agility.

SENSiA EX

Multi-way reach trucks

2.0 – 2.5 tonnes

options include

- Choice of masts up to 10.0 metres
- Hot storage specification
- Custom shop truck colour scheme
- Choice of fork positioner widths
- Wide range of working and warning lights
- Blue Spot pedestrian warning system
- Direction control by thumb or footswitch
- Load check scale
- USB power socket
- Dual roller bed battery changing table

capacities



Passive Sway Control

The Mitsubishi SENSiA EX multi-way reach truck range is ideal for precise and intuitive handling of wide and unusual loads of up to 2500 kg – and lifting up to 10 metres – in narrow aisles and on long shifts.

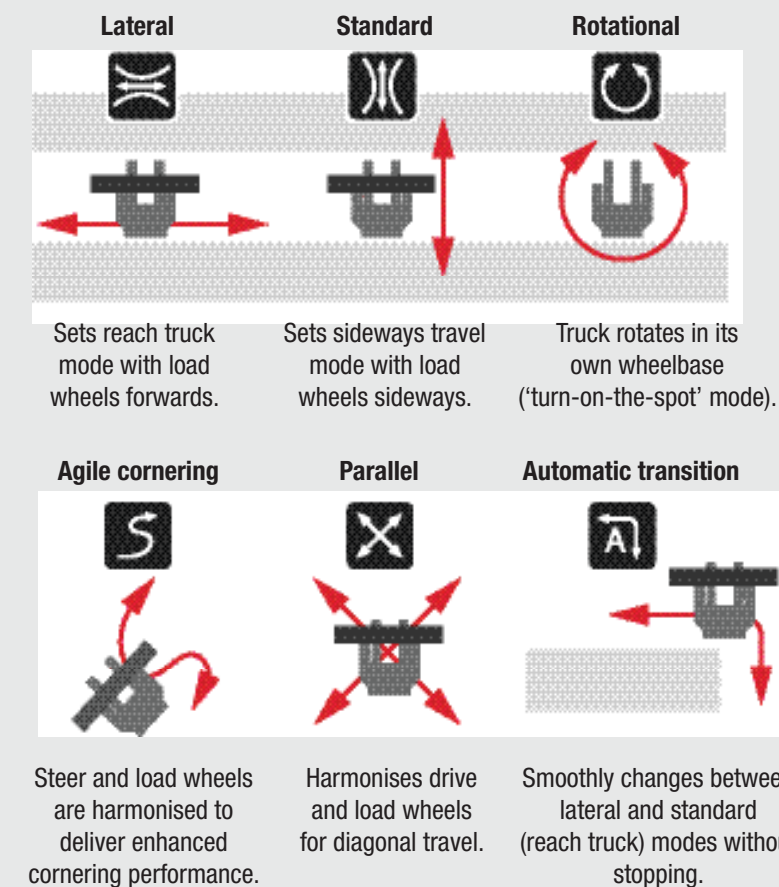
Six multi-directional travel modes, all-wheel steering and braking and powerful AC traction combine to deliver exceptionally agile, high-intensity performance. Its wide forks make long handling exact and effortless.

Comfortable and spacious, the award-winning SENSiA cabin, SDS and operator controls provides excellent all-round visibility and minimises operator fatigue.

- **Mitsubishi TruckTool system** for rapid service diagnostics and customer-specific truck optimisation by service engineer.

- **Mitsubishi SDS (Sensitive Drive System)** provides intuitive driver-assist with graduated performance management according to steer angle, foot and finger actuator velocity – significantly contributing to safety.
- **Spacious, comfortable, award-winning SENSiA cabin environment** provides effortless ‘total control’ operation and minimises operator fatigue.
- **Unique fingertip control armrest with integrated four-fingertip hydraulic control for reach, lift, tilt and spread** plus direction and horn – all at the driver’s constant touch.
- **Broad battery change rollers** are standard in all models.
- **Exceptionally smooth ‘no knock’ transition between mast stages** ensures exact performance throughout lift range.
- **Passive Sway Control** dampens any elevated load motion by allowing the chassis to move slightly to compensate.

Six travel modes



- **The adjustable BE (beyond ergonomic) armrest fully supports the arm but leaves elbow free**, reducing driver fatigue and long term injury.



Wide spread/tilt fork positioner



Clear upward views



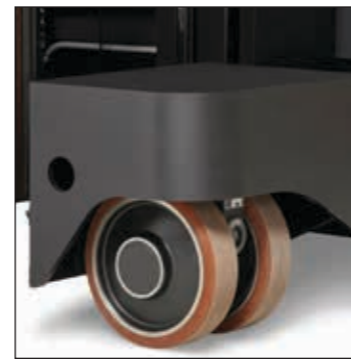
Agile six-mode travel



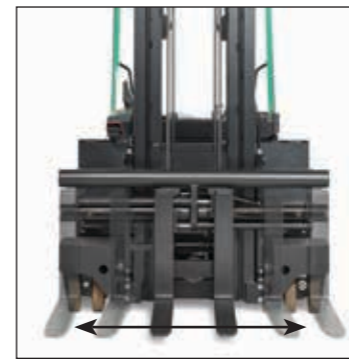
Fatigue-free operation



Model shown: RBM20N2 SENSIA EX



All-wheel steering and braking



Wide spread/tilt fork positioner



Rapid TruckTool tailoring and diagnostics

Steering system

- Unlimited 360-degree all-wheel steering gives precise control with minimal effort
- Progressive steering enables easy manoeuvring at low speeds and effortless control when moving at speed

Brakes

- High-efficiency regenerative braking means effective control and reduced brake wear.
- Hydraulic load wheel brakes deliver agile performance.

Hydraulics

- Powerful AC hydraulic pump motor provides smooth lifting and lowering.

Electrical and control systems

- AC power on all motors delivers smooth performance, high torque and precise control - through the longest shifts.
- High performance ZAPI motor drive controller delivers robust and efficient traction control.
- Temperature control in drive and lift motors and controllers prevents damage from overheating.
- Battery rollers make changes quick, easy and safe.

Operator compartment and controls

- Spacious and comfortable operator compartment with clear views and fast, accurate fork positioning increases productivity and reduces risks of driver fatigue - even on the longest shifts.

- Easy-access compartment with ergonomic hand bars, low non-slip step and entry provides safe and effortless entry and exit.
- Folding steering wheel console with adjustment for column length and angle, lifts fully upwards for easy access and ensures optimum position for each driver.

- Multi-functional armrest with four-fingertip control keeps control for reach, lift, tilt, fork positioning, direction and horn all at the driver's constant touch.

- Multi-way-mode keypad control is within driver's easy reach - for easy selection of its 6 travel modes.

- Easy-to-understand display communicates key information to driver including guidance, warnings and alarms - encouraging good practice.

- EcoLogic and Professional modes (ECO/PRO) are quickly selectable by operator for extended shift life or enhanced performance.

Options include

- Choice of 2000kg and 2500kg capacities.
- Choice of masts up to 10.0m
- Choice of fork positioner widths (1700mm or 2200mm)
- BlueSpot pedestrian warning system alerts co-workers to trucks operating nearby.
- Working/drive lights to improve visibility in dark environments

- Choice of key switch or PIN code access.
- Load check scale (+/- 50kg) helps driver to identify overweight loads.
- Wide choice of seats, armrests and headrests for maximum comfort and minimum fatigue.
- Convenient USB Power socket for phone charging or other 5V personal equipment.
- Audio system and 3.5mm input jack for MP3 player etc.
- Quick, foot-operated battery-locking system



| Characteristics | | | | |
|-----------------|---|------------------|------------------|-------------------|
| 1.1 | Manufacturer | | Mitsubishi | Mitsubishi |
| 1.2 | Manufacturer's model designation | | RBM20N2 | RBM25N2 |
| 1.3 | Power source: (battery, diesel, LP gas, petrol) | | Battery | Battery |
| 1.4 | Operator type: pedestrian, (operator)-standing, -seated | | Seated | Seated |
| 1.5 | Load capacity | Q (kg) | 2000 | 2500 |
| 1.6 | Load center distance | c (mm) | 600 | 600 |
| 1.8 | Load wheel axle to fork face (forks lowered) | x (mm) | 337 | 337 |
| 1.9 | Wheelbase | y (mm) | 1552 | 1552 |
| Weight | | | | |
| 2.1 | Truck weight with load, with maximum battery weight | kg | 6888* | 7784** |
| 2.3 | Axle loadings without load & with maximum battery weight, drive/load side | kg | 2672 / 2 x 1108* | 2907 / 2 x 1188** |
| 2.4 | Axle loading, mast forward, with nominal load, drive/load side | kg | 591 / 2 x 3148* | 521 / 2 x 3631** |
| 2.5 | Axle loading, mast retracted, with nominal load, drive/load side | kg | 2292 / 2 x 2298* | 2292 / 2 x 2298** |
| Tyres | | | | |
| 3.1 | Tyres: PT=Power Thane, Vul=Vulkollan, drive / load side | | Vul | Vul |
| 3.2 | Tyre dimensions, drive side | (mm) | Ø360 x 140 | Ø360 x 140 |
| 3.3 | Tyre dimensions, load side | (mm) | Ø285 x 75 x 2 | Ø285 x 75 x 2 |
| 3.5 | Number of wheels, load / drive side, (x=driven) | | 2+2/1x | 2+2/1x |
| 3.7 | Track width (center of tyres), load side | b11 (mm) | 1384 | 1384 |
| Dimensions | | | | |
| 4.1 | Fork tilt, forwards / backwards | α/β ° | 2.0 / 6.0 | 2.0 / 6.0 |
| 4.2 | Height with mast lowered | h1 (mm) | see table | see table |
| 4.3 | Free lift | h2 (mm) | see table | see table |
| 4.4 | Lift height | h3 (mm) | see table | see table |
| 4.5 | Height, mast extended | h4 (mm) | see table | see table |
| 4.7 | Height to top of overhead guard | h6 (mm) | 2190 | 2190 |
| 4.8 | Seat- or stand height | h7 (mm) | 1030 | 1030 |
| 4.10 | Height of support legs | h8 (mm) | 447 | 447 |
| 4.15 | Fork height, fully lowered | h13 (mm) | 50 | 50 |
| 4.19 | Overall length | l1 (mm) | 2630 | 2630 |
| 4.20 | Length to fork face | l2 (mm) | 1480 | 1480 |
| 4.21 | Overall width | b1/b2 (mm) | 1730 | 1730 |
| 4.22 | Fork dimensions (thickness, width, length) | s / e / l (mm) | 50 / 120 / 1150 | 50 / 120 / 1150 |
| 4.24 | Fork carriage width | b3 (mm) | 1700 / 2200 | 1700 / 2200 |
| 4.25 | Outside width over forks (minimum/maximum) | b5 (mm) | 500-1700 / 2200 | 500-1700 / 2200 |
| 4.26 | Innerwidth of the support legs | b4 (mm) | 900 | 900 |
| 4.28 | Mast reach | l4 (mm) | 610 | 610 |
| 4.32 | Ground clearance at center of wheelbase, (forks lowered) | m2 (mm) | 75 | 75 |
| 4.33/a | Working aisle width (Ast) with 1000 x 1200 mm pallets, load crosswise | Ast (mm) | 2887 | 2887 |
| 4.34/b | Working aisle width (Ast3) with 800 x 1200 mm pallets, load lengthwise | Ast3 (mm) | 2850 | 2850 |
| 4.35 | Turning radius | Wa (mm) | 1787 | 1787 |
| 4.37 | Truck length including support legs | l7 (mm) | 1982 | 1982 |
| Performance | | | | |
| 5.1 | Travel speed, with / without load | km/h | 14 / 14 | 14 / 14 |
| 5.2 | Lifting speed, with / without load | m/s | 0.43 / 0.58 | 0.39 / 0.58 |
| 5.3 | Lowering speed, with / without load | m/s | 0.50 / 0.55 | 0.50 / 0.55 |
| 5.4 | Reach speed, with / without load | m/s | 0.1 / 0.1 | 0.1 / 0.1 |
| 5.8 | Maximum gradeability, with / without load | % | 11.0 / 17.0 | 11.0 / 17.0 |
| 5.9 | Acceleration time (10 metres) with / without load | s | 5.4 / 5.0 | 5.6 / 5.1 |
| 5.10 | Service brake | | Electric | Electric |
| Electric motors | | | | |
| 6.1 | Drive motor capacity (S2 60 min. short duty) | kW | 7.5 | 7.5 |
| 6.2 | Lift motor output at S3 15% duty factor | kW | 14 | 14 |
| 6.4 | Battery voltage/capacity at 5-hour discharge | V/Ah | 48 / 775, 930 | 48 / 775, 930 |
| 6.5 | Battery weight | kg | 1100, 1300 | 1100, 1300 |
| 6.6 | Energy consumption according to EN 16796 cycle*** | kWh/h | 4.5 | 4.5 |
| Miscellaneous | | | | |
| 8.1 | Type of drive control | | Stepless | Stepless |
| 10.7**** | Level of noise at ear level of the driver according to EN ISO 4871 in work LpAZ | dB(A) | 68 | 68 |
| 10.7**** | Level of noise at ear level of the driver according to EN ISO 487, drive/lift/idle LpAZ | dB(A) | 80 | 80 |
| Body | Whole-body vibration (EN 13 059:2002) | m/s ² | 0.5 | 0.5 |
| Hand | Hand-arm vibration (EN 13 059:2002) | m/s ² | <2.5 | <2.5 |

* Weight values measured with 5700mm lift height mast & 775Ah battery

** Weight values measured with 10000mm lift height mast & 930Ah battery

*** Energy consumption values measured with 5700mm lift height mast

**** Inaccuracy of 4dB (A)

Continuing improvement may lead to changes in these specifications.

| Model | Battery Capacity | Battery Weight | 4.33 (1000 x 1200mm crosswise) Ast | 4.34 (800 x 1200mm lengthwise) Ast3 | L4 | L2 | L1 | x |
|-------------------|------------------|----------------|------------------------------------|-------------------------------------|-----|------|------|-----|
| RBM20N2 & RBM25N2 | Ah | kg | mm | mm | mm | mm | mm | mm |
| | 775 | 1100 | 2887 | 2850 | 610 | 1480 | 2630 | 337 |
| | 930 | 1300 | 2887 | 2850 | 610 | 1480 | 2630 | 337 |

| RBM20N2 // RBM25N2 | | | | |
|--------------------|------|--------|-------|-------|
| Mast Type | h1 | h2 | h3 | h4 |
| | mm | mm | mm | mm |
| TREV | 2510 | 1800 | 5400 | 6200 |
| | 2610 | 1900 | 5700 | 6500 |
| | 2677 | 1967 | 5900 | 6700 |
| | 2810 | 2100 | 6300 | 7100 |
| | 3043 | 2333 | 7000 | 7800 |
| | 3210 | 2500 | 7500 | 8300 |
| | 3377 | 2666 | 8000 | 8800 |
| | 3543 | 2833 | 8500 | 9300 |
| | 3710 | 3000 | 9000 | 9800 |
| | 3877 | 3167 | 9500 | 10300 |
| 4043 | 3334 | 10000* | 10800 | |

* only available for RBM25N2

Ast = $Wa + \sqrt{(l6 - x)^2 + (b12 / 2)^2} + a$
 Ast3 = $Wa + l6 - x + a$
 l6 = Pallet length (1200 mm)
 b12 = Pallet width (800 or 1200 mm)
 a = Safety clearance = 2 x 100 mm
 TREV = Triplex with free lift

